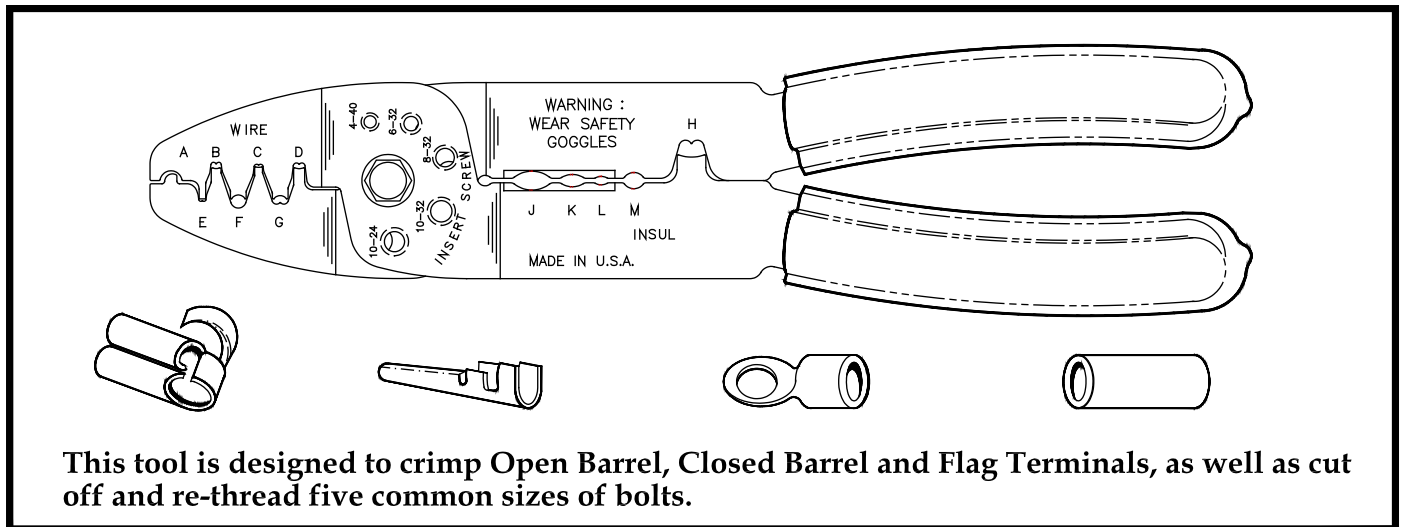


IE-150 ELECTRICAL CRIMPING TOOL



This tool is designed to crimp Open Barrel, Closed Barrel and Flag Terminals, as well as cut off and re-thread five common sizes of bolts.

INSTRUCTIONS FOR USE

Open Barrel Crimping: Crimping stations B, C and D are used for performing the Wire Crimp. Select the appropriate crimp station and position the open side of the terminal into the crimp pocket (B, C or D)*. Squeeze handles together lightly to hold terminal in place. Position a properly stripped wire into the open barrel nest and squeeze handles firmly.

The Insulation Crimps performed in like manner using stations E, F, G or H.

*Hint: Sometimes it is helpful to partially squeeze the legs of a terminal together to allow it to nest in the crimp pocket in a uniform manner. The "flats" in the nose of the tool can be used for this forming operation.

Closed Barrel Crimping: Crimping stations J, K and L are used for performing the Wire Crimp. Center the wire barrel of the terminal in the appropriate crimp station and squeeze handles together lightly to hold terminal in place. Position a properly stripped wire into the wire barrel and squeeze handles firmly.

The Insulation Crimps performed in like manner using crimp station M.

Flag Terminal Crimping: To perform the Wire Crimp, position the wire barrel of the terminal in crimp station A. The rolled legs of the terminal should extend beyond the nose of the plier and be free from interference during the crimping process. Insert a properly stripped wire into the terminal and squeeze handles firmly.

If an Insulation Crimps required, use station M.

Bolt Cutting: Screw the bolt into the hole marked with its designated size until the desired length (exposed thread plus 1/8") is reached. Squeeze handles together to cut the bolt.